

TOYOTA

Spray-on Bed Liner

Small Damage Repair Work Instructions

10/23/2012

Dealership/Bodyshop Repair Process

Small Damage Repair Instructions

IMPORTANT! Be sure to assemble all tools/items before starting the repair.

- **Items Required**
 - Dual Cartridge Caulk Gun P/N 00012-T0990-23
 - Dual Cartridge Caulk Gun – Should be a part in stock at the dealer
 - Static mixing tips – the kit has 5, if more are needed please order from www.toyotabedlinerrepair.com
 - Razor Knife
 - Flat Blade Screwdriver
 - Prep Solvent such as lacquer thinner and clean lint free cloth
 - Bed Liner Conditioner – (00012-T0990-01) – Not required but can help the older material match the new repair finish.
 - Gloves
 - Safety Goggles



Step 1

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- Use a utility know and/or screwdriver to remove any debris from repair area
- Use a prep solvent to clean the area and allow to dry
- Place a towel next to the repari area
- Shake the cartridge material to ensure proper mix and insert into gun



Step 2

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- Prime the mixing tip away from the repair area (on towel)
- Pump the cartridge at least 3 times and ensure there are no striations in the material to verify proper mix; the material should be a solid black.



Step 3

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- Moving from the towel to the repair area, use a slow bead to fill the entire repair area.
- Fill the area from the outer edges , spiraling into the center. and moving back to the towel; leaving no tail of the material on the repair area
- Note: It is better to slightly overfill repair area



Step 4

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- Place texture pad over repair area and apply firm and even pressure, for a minimum of 2 minutes
- Note: Using a small block such a as a piece of 2x4 wood allows for even pressure distribution



Step 5

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- Release pressure and slowly remove texture pad
- If any material sticks to pad, it can be removed once dry



IMPORTANT

- If material does not take a set in 2 minutes or does not harden in 30 minutes, the A and B portion of repair material did not mix properly
 - If this occurs, clean the affected area with solvent and reapply repair material using a new tip (ensure mix is black in
- If repair area is overfilled, the edges can be feathered out using edge of texture pad
- ^{10/23/2012}When completed, wait ~10 minutes then apply bed liner conditioner to repaired area



- Long tears are handled in the same way but breaking down into smaller sections to allow enough time to complete within the cure time of the material and to be small enough to be covered by the textured pad
- Left over material can be kept properly sealed for up to 30 days

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Parts Information

Qty	Ultimate Linings Part #	Part Description
1	00012-T-0990-01	12 oz Bedliner Conditioner
1	QF-100	100 ml UL ABRM cartridge
1	P-7700846	5-32 chamber static mix tips
1	00012-T-0990-23	Dual Cartridge Caulk Gun
1	A-GMREPAIRKIT	Small Bed Liner Repair Kit w/5 mix tips